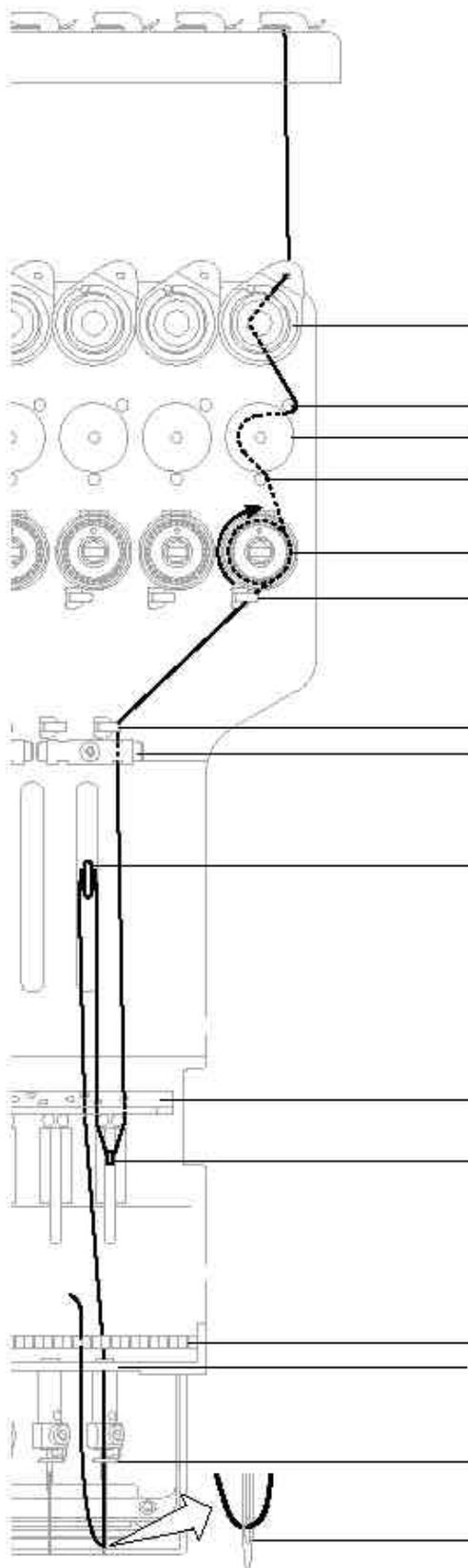


OPERATING INSTRUCTIONS for VOYAGER

Threading your Voyager Machine

NOTE: This document series is meant to complement, not replace, the operator's manual that came with Voyager. Please be sure and read the manual thoroughly before operating your Voyager machine.



Below, left is an illustrated diagram for properly threading your Voyager machine. Note: It is very important that all needles are threaded **exactly as shown** or thread breaks and other problems will occur !

Follow the numerical sequence shown below.

1. Pre-tensioner – only ½ turn. Not all the way around.
2. Upper guide pin
3. Thread break sensor
4. Lower guide pin
5. Main tension knob
6. Upper thread guide
7. Lower thread guide
8. Lower rectifier
12. Take-Up Lever
9. Lower thread guide plate
10. Thread adjusting spring
11. Back up through thread guide plate
13. Back down through thread guide plate
14. Pink grommet
15. Needle guide ring
16. Eye of needle.